

Your leading specialist for cutting and joining thermoplastics.

Shaping together.
Growing together.
Being together.

## **Sustainable Solutions.**

# Sealing any type of film to maximize sealing speed and seam quality.

Our technology enables the efficient sealing of bioplastics and thus actively promotes sustainability. In this way, we are driving the change to environmentally friendly packaging solutions for a green and sustainable world.

Sealing pouch cells

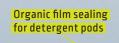
Euro hole: Cut & seal in one step

Paper sealing with thermoplastic layer

Sealing

prismatic cells

- Different degrees of recyclates
- Compostable bio-film
- Mono-layer materials
- Bio-based thermoplastics
- Cellulose based packaging solutions
- Material saving



## **Application Segments**



**CONSUMER GOODS** 

Food & beverage Personal hygiene Infant care Fem care



**MEDICINE** 

Medical science
Pharma science
Life science



**AUTOMOTIVE** 

Transportation
Aerospace



**BATTERIES** 

Electric vehicles
Pouch cell
Other applications



DEVELOPING INDUSTRIES

Tech start-ups Energy Semiconductors



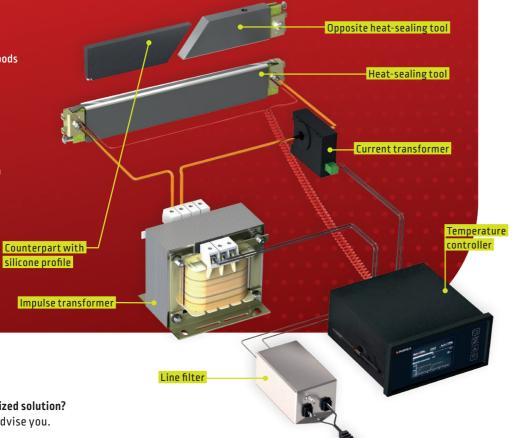
## **RESISTRON System**

## Heat-Sealing Band Solutions

With the **RESISTRON sealing system** we offer you ideal solutions for your sealing application. The tools are ideally matched to your requirements. Whether 3D sealing, spot sealing or creating a sealed seam over several meters. With RESISTRON technology, we offer you various solutions.

### THE FLEXIBLE SOLUTION

- Cut & seal in one step
- 3D contours
- Low heat input into packaged goods
- Active length and width almost without restrictions
- Spot sealing
- Suitable to layer jumps
- Cooling of the seam possible
- High speed sealing possible with both sided heating tools





Do you need a customized solution? e will be happy to advise you.

## CIRUS System

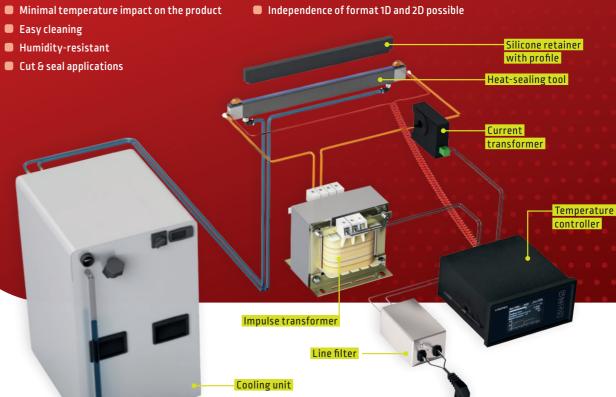
## Ceramic Heat-Sealing Solutions

Our **CIRUS** heat-sealing system is the optimal solution for the packaging and medical industry. CIRUS meets the highest demands concerning efficient cooling of the sealed seam, implementation of seam line and contour of pouches, while minimizing heat stress to the packaged goods.

### THE PERFECT SOLUTION

- Efficient seam cooling
- Immediate load-bearing seam

- No movable parts
- Ultrafast cooling of the seam

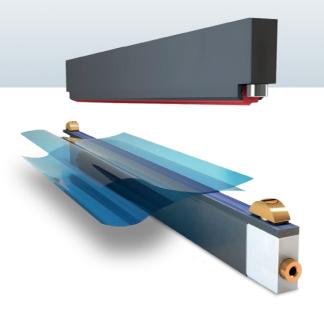




ROPEX is the leading specialist for joining and cutting thermoplastics. Its core competence is to develop and design project-specific applications and system solutions for companies from various industries.

Impulse sealing is a thermoplastic sealing process based on the generation of heat by electric current. A thin metal strip on the tool serves as a heating conductor. The plastic is placed between the heated sealing tool and a counterpart and joined together by the heat generated by the current pulses. The pressure, temperature and time of the impulse are decisive parameters for achieving an optimum

The pressure, temperature and time of the impulse are decisive parameters for achieving an optimum seam. This is monitored and controlled by a temperature controller. This process ensures a repeatable seam quality and high machine output.





### Lower power consumption

Our ROPEX impulse technologies minimize energy consumption, which is both environmentally friendly and cost-saving.



### Consistent seam quality

The impulse sealing process guarantees repeatable, high-quality results that always meet the high quality standards of the end product.



### High performance

Robust and durable, our machines handle heavy workloads with ease, resulting in optimized operations.



### No waiting times

Our machines are ready for immediate use with very short heat-up or cool-down phases, resulting in higher productivity and fewer delays.



### Minimal temperature input

Impulse sealing limits heat transfer to packaged goods, which is ideal for heat-sensitive products and ensures their quality and safety.





Spot sealing – small heating elements with homogeneous temperature distribution (e.g. 10 mm Ø)





## **Connected** to the World

Our temperature controllers have a wide variety of connections. They communicate with your control system via analog, digital, field bus or EtherNet-based interfaces and are suitable for your machine requirements.



EtherNet/IP



CANOPER

- Installation in the control cabinet of top-hat rails
- Control via PLC
- No direct operation possible, as protection against unauthorized access

### **ADVANTAGES DISPLAY VERSION:**

Ether CAT.

ETHERNET

- Installation in a control panel
- Direct input of the relevant sealing parameters
- Display of current settings and temperature achieved
- Can also be installed in the machine

## **Our Services**

### **IN-HOUSE OR ONLINE TRAININGS**

Use the expertise of ROPEX application engineers to expand your employees' knowledge and achieve the best results. Our training courses are tailored to your needs and questions.

### **SEALING SAMPLES**

Let us test your film with the specifications of your application. This reduces your risk and gives you the certainty of feasibility before you commission us to manufacture the products.

### **VALIDATION & VERIFICATION TOOLS**



### **ROPEXvisual**

- Display of settings and configuration data
- Transfer configuration data to another device
- Display of set and actual temperature in real time (burst mode)
- Storing data on a data carrier (e.g. hard drive)
- Event log readout available for diagnostic purposes
- Compatible with Microsoft Windows 7, 8, 10





Download ROPEXvisual software for temperature controllers

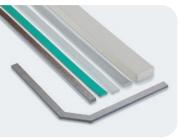
### ROP

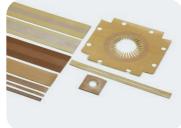
### ROPEXupdate

- Keep your temperature controllers up to date with the latest firmware
- Compatible with the 5000 and 6000 series controllers
- Carry out updates independently

## Consumables

Everything from a single source: We supply all the consumables you need for your system. This includes PTFE and cover strips, wiring or the appropriate heat-sealing band underlay.









### **HEAT-SEALING BAND UNDERLAYS**

- Underlays also compensate mechanical and closing tolerances, to achieve a homogeneous contact force
- Hard, non-flexible underlays are ideal for cut & seal applications
- Flexible and non-flexible silicone underlays with various shore hardnesses are available

### WIRING

Cables with different cross sections which are optimized for our control loop  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left($ 

- Available wiring:
  - · C-HF-xx: Highly flexible high-current cable with silicone sheath
  - · C-TC-xx: High-current cable suitable for cable carriers
  - · UML-1: Twisted cable for voltage measurements

### PTFE AND COVER STRIPS

- Used as an anti-stick covering and insulating material
- Allows the heat-sealing band to slide in case of linear expansion without sticking to the underlay
- Directly adhered to the underlay, which can be made out of silicone
- Cover strips are PTFE fiberglass with a non-adhesive zone

### **HEAT SEAL BANDS**

Custom contoured heat-seal bands are designed according to your request.

- Contours available:
  - Open and closed-contours (simple to complex shapes)
  - · Precision large and miniature bands
  - · Surface mounted cutting wires (cut & seal)
  - · Precisely located fixture tabs and welded location pins
  - · Surface and identification marking
  - · Terminal options: inside/outside tabs, surface sealed tabs, brass tabs
- · Isolated heat zones, copper plated (zebra bands) and/or welded zones
- Copper, or Copper and Nickel plated band tabs for improved heat seal band life



## **ROPEX** Company

With its unique expertise and passion ROPEX develops trend-setting solutions and sets new standards for innovative power. Since 1976 our employees contribute with their expertise to ensure that ROPEX remains the first address for cutting and joining thermoplastics.

### **COMPANY VALUES**



### **PIONEERING SPIRIT**

With unique expertise and passion we develop trend-setting solutions and set new standards for innovative power.



### TEAM SPIRIT

We work with each other in an appreciative manner and maintain an open exchange across all levels.



### **SOLUTION FOCUSSED**

We interact with customers as equal partners and master challenges competently and reliably.



### COMMITMENT

We question our processes critically and optimize the future with creative drive.

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## **ROPEX** worldwide

In addition to our international offices, ROPEX has a worldwide network of solution providers as sales partners.



ROPEX is your leading specialist for cutting & joining thermoplastics. Our solutions are used in a wide range of industries and we look forward to implementing our applications in new industries.



**Do you need a customized solution?** We will be happy to advise you.

**ROPEX Industrie-Elektronik GmbH** 

Adolf-Heim-Straße 4 74321 Bietigheim-Bissingen Phone: +49 7142 7776 0

ropex-group.com